

Front Panel

The front panel is hung on 2 hooks attached to the cabinet and held in place with 4 Phillips-head screws. A gasket provides a watertight seal between the front panel and outer tub. The front of the gasket is secured to the front panel flange by a spring and wire located in the fold of the gasket. The door lock and wiring is attached to the front panel.

To remove the front panel:

1. Remove the control panel. (See *Control Panel*.)
2. Remove the service panel. (See *Service Panel*.)
3. Open the door. Remove the 3 Phillips-head screws that hold the door lock to the front panel. (See *Door Lock*.)
4. Remove the spring and wire from the gasket. (See *Door Lock*.)
5. Position the gasket behind the front panel door opening. Close the door.
6. Remove the 4 Phillips-head screws that attach the front panel to the cabinet.



7. Lift up then remove the front panel from the 2 hooks.