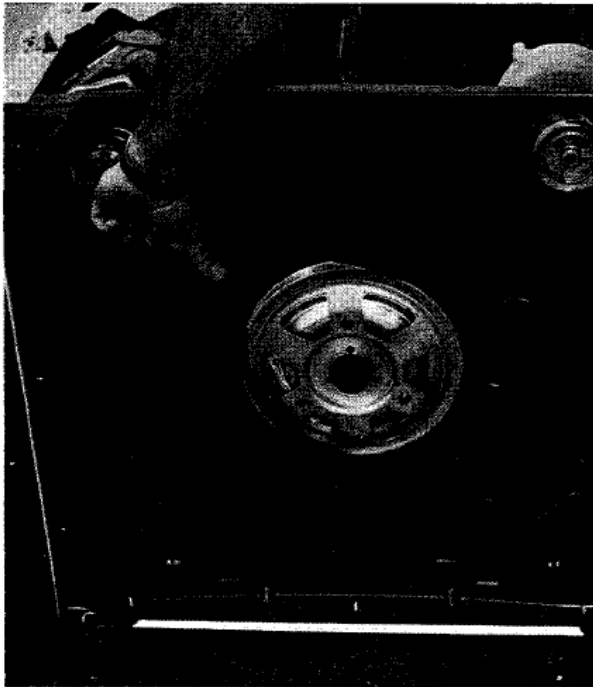

Replacing Belts

The belts can be replaced using two different methods. One method is tilting the washer back and replacing the belts. The other is by removing the front panel and using the access hole in the base frame. The access hole is put in the base frame in the event the washer cannot be tilted back.

To change the belts using the access hole:

1. Remove front panel.
2. Grasp the drive belt at the end that goes on the motor pulley. Squeeze this end together. This will form a loop on the other end. Insert belt under washer with the loop end towards the drive pulley.



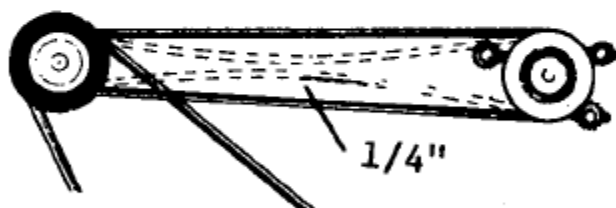
3. Stick your hand through the access hole and guide the belt around the drive pulley.



4. Push motor towards transmission. Loop belt over motor pulley and rotate it into position
5. Replace pump belt and check the pump belt tension (refer to section covering adjustment for pump belt tension).
6. Replace front panel and check operation of the washer.

Adjustment of Pump Belt:

1. Pull motor forward so drive belt is tight.
2. With washer in an upright position, grasp the pump belt in the middle and flex. With the belt flexed, it should be tightened so that there is approximately $1/4''$ between the inside surfaces of the pump belt before movement of the motor is felt.



3. If necessary, tilt washer and loosen screws holding pump to base frame and position pump to attain the proper $1/4''$ dimension.