

To remove outer door:

- ☐ Remove six (6) T-20 Torx screws from inner door below fascia panel (three (3) per side).
- ☐ Carefully pull bottom of outer door out from dishwasher until top door tabs clear, then pull door down until it releases from dishwasher. Take care to not scratch outer door.
- ☐ Remove two (2) plastic door guards. They can fall out when the outer door is removed.

HINT: Remove all water from the sump and hoses before accessing the heater --when the dishwasher is flipped on its back, water can enter the water fill assembly diaphragm and cause the dishwasher to not fill properly

To remove toe kick:

- ☐ Remove two (2) T-20 Torx screws from toe kick.
- ☐ Tilt toe kick out from under dishwasher.

HINT: The fascia panel and door don't need to be removed to access the heater & NTC. However, the door must be removed to completely remove the tank.

To remove right & left side panels:

- ☐ Remove two (2) T-20 Torx side panel screws from each side (through holes in trim strip).
- ☐ Carefully slide trim strips up and out of dishwasher. If side panels are removed carefully to avoid damaging trim strips, then trim strips don't need to be removed.
- ☐ Lift side panels up and out from dishwasher. Panels can be removed with trim strips.

To separate base from tank :

- ☐ Carefully lay dishwasher on its back.
- ☐ Carefully pull door springs out from base.
- ☐ Remove terminal blocks from base.
- ☐ Separate water valve from base by removing two (2) T-20 Torx screws, then move water valve out of the way.

HINT: Remove water from sump and hoses before laying dishwasher on its back (to avoid water entering water fill assembly & causing faulty water filling).

- ☐ Disconnect J-box ground wire, then pull wires out of J-box.
- ☐ Pull out inlet hose from sump.
- ☐ Carefully pull base away from tank and sump.

Removing & Installing Heater & NTC:

- ☐ Remove two (2) T-20 Torx screws holding heater assembly to sump.
- ☐ Disconnect wires from heater, flow switch, NTC & Hi-Limit after noting connections.
- ☐ Pull clips, then carefully pull heater assembly from sump & pump. Note heater comes as an assembly (with housing & gasket).

NOTE: Softer bearing & non-softer bearing heater assemblies, circulation pumps and sumps cannot be mixed and matched. Softer bearing heaters don't fit in older models and older heaters don't fit in softer bearing models.

HINT: If needed, use rinse-aid to lubricate gaskets to make it easier to assemble heater to sump and pump.