

Part Install Instructions

WE04X24754, WE04X25559 And WE04X23220 Control Boards

**IMPORTANT SAFETY NOTICE**

The information in this part instruction is intended for use by individuals possessing adequate backgrounds of electrical, electronic and mechanical experience. Any attempt to repair a major appliance may result in personal injury and property damage. The manufacturer or seller cannot be responsible for the interpretation of this information, nor can it assume any liability in connection with its use.

**WARNING**

To avoid personal injury, disconnect power before servicing this appliance. If electrical power is required for diagnosis or test purposes, disconnect the power immediately after performing the necessary checks. **RECONNECT ALL GROUNDING DEVICES** If grounding wires, screws, straps, clips, nuts, or washers used to complete a path to ground are removed for service, they must be returned to their original position and properly fastened.

Parts Included:

- Control Board
- Instruction Sheet

Overview – Procedure for programming new control boards WE04X24754, WE04X25559 and WE04X23220 with all LED's flashing.

When replacing the User Interface (UI) control, the dryers will not function properly until the replacement control has been programmed. It may sometimes power up with all of the UI LEDs blinking. If this is the case, follow only steps 5-10 below. Otherwise, follow all of the steps from the beginning.

Step 1- Begin with the dryer in Idle Mode (all LEDs on display off).

Step 2- Press the following key sequence to enter Service Mode:

My Cycle --> Delay Dry --> My Cycle --> Delay Dry

Note: The sequence must be done in order. If there are any other button presses or buttons are pressed out of order, the sequence must be started from the beginning.

Step 3- Upon entering the Service Mode, the UI will be in Test Selection Mode and will show “**t1**” (Test Number 1).

Step 4- Press the **Start/Pause** button when “**t1**” is displayed.

Step 5- Simultaneously press and hold both the **Temp & Level** buttons for **three** seconds to prepare the UI for selecting the model.

Step 6- Press the **Level** button to increase or press the **Temp** button to decrease the Model Code number selection until the correct number is displayed, per the table on the reverse side.

Step 7- Press the **Start/Pause** button to temporarily save the UI Model Code number.

Step 8- Next, the Heater Type selection is displayed as “g” for Gas or “E” for Electric. Press the **Temp** or **Level** to alternate the 7-segment display between the two Heater Type selections.

Step 9- Press and hold the **Start/Pause** button for **three** seconds to set the Heater Type. The board will then return to an idle state and will exit the Service Mode. It could take up to 10 seconds for the dryer to respond after exiting the Service Mode.

Step 10- The dryer is now ready for use.

Note: If the above sequence is interrupted at any time, the UI Model and Heater Type will not be saved properly. If an error is made in selecting the correct model number or heater type, repeat the steps.

Model Number	ID
GFDS260EFWW / GFDS260GFWW GFDS265EFMC / GFDS265GFMC GFDS265EFRR / GFDS265GFRR	001
GFDR270EHWW / GFDR270GHWW GFDR275EHMC / GFDR275GHMC	001
GHDS360EFWW / GHDS360GFWW GHDS365EFMC / GHDS365GFMC GHDS365EFRR / GHDS365GFRR	002
GFDR480EFWW / GFDR480GFWW GFDR485EFMC / GFDR485GFMC GFDR485EFRR / GFDR485GFRR	003
GFD48ESSKWW / GFD48GSSKWW GFD48ESPKDG / GFD48GSPKDG GFD48ESPKRR / GFD48GSPKRR GFD49ERSKWW / GFD49GRSKWW GFD49ERPKDG / GFD49GRPKDG GFD49ERPKRR / GFD49GRPKRR	004