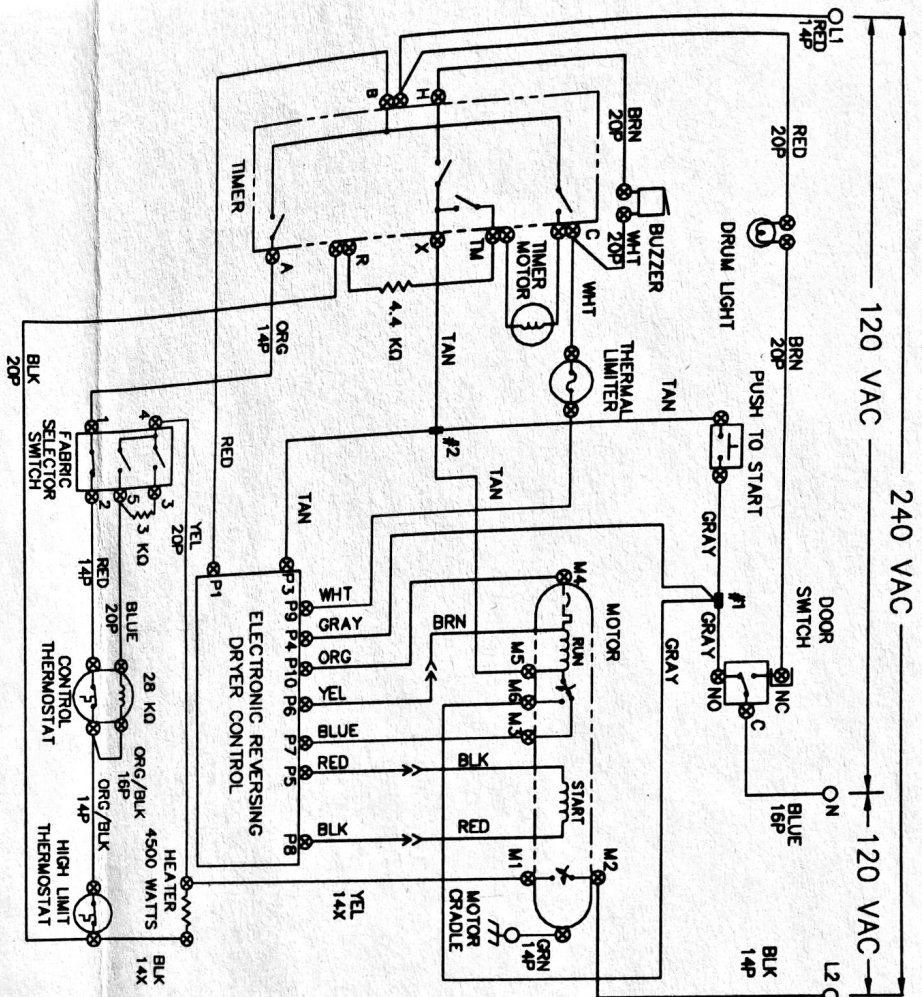
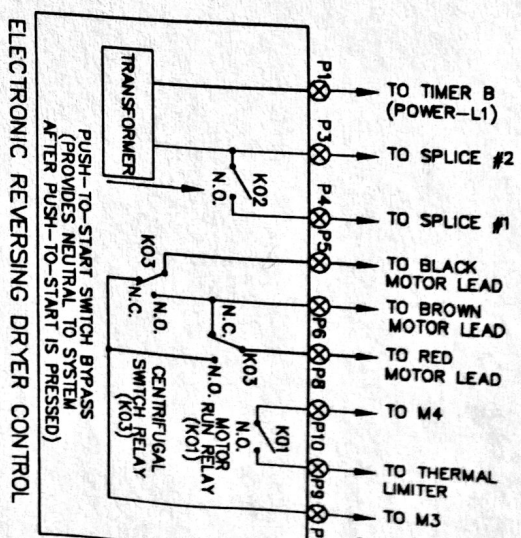


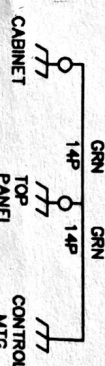
CAUTION: DISCONNECT ELECTRIC CURRENT BEFORE SERVICING



WIRING CODES
⊙ PLUG-IN TIMER
⊗ QUICK DISCONNECT TERMINAL
⊕ CONNECTION
⊖ NO CONNECTION
⊛ MOTOR SWITCH
⊞ SPLICE
⊟ MOTOR PROTECTOR
⊠ CHASSIS (CABINET) GROUND
⊡ SCREW TERMINAL
⊢ HARNESS CONNECTOR TERMINAL
⊣ INSULATED TERMINAL



ELECTRONIC REVERSING DRYER CONTROL



CABINET

WIRE SPECIFICATION

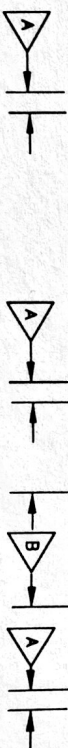
CODE	WIRE GAUGE	INSULATION MATERIAL
20P	20	105°C PVC
18P	18	(POLYVINYLCHLORIDE)
16P	16	
14P	14	
14X	14	125°C PVC X-LINK

NOTE: ALL UNSPECIFIED WIRE CODES ARE 18P.

- NOTES:
1. ALL WIRING MUST CONFORM TO LOCAL ELECTRICAL CODES.
 2. CONNECT DRYER TO A 30 AMPERE INDIVIDUAL BRANCH CIRCUIT.
 3. TIMER SHOWN IN POSITION. DOOR SWITCH CLOSED AND FABRIC SELECTOR SWITCH AT REGULAR.
 4. MOTOR REVERSING CYCLE: 40 SECONDS FORWARD, 25 SECONDS PAUSE, 2 SECONDS REVERSE, 2 SECONDS PAUSE.

CYCLES

CIRCUIT	AUTO DRY	TIMED DRY (MIN)	AUTO DRY	RETRESH
HEATER	B-A	56 25 15 0	73	19 0
MOTOR	B-C	56 25 15 0	73	19 0
TMR MTR	X-TM	56 25 15 0	73	19 0
BUZZER	X-H	56 25 15 0	73	19 0



BAR CHART TO THE LEFT REPRESENTS ONE COMPLETE REVOLUTION OF TIMER SHAFT. SHADED PORTION OF BAR CHART INDICATES THE PROPORTIONAL TIMES THAT INTERNAL TIMER CONTACTS ARE CLOSED. A PULSAR CAM, LOCATED NEXT TO THE BUZZER CAM AND ROTATING AT 12 REVOLUTIONS PER HOUR, ALLOWS CIRCUIT "X-H" TO CLOSE FOR 5 SECONDS (±3 SECONDS).

- 1 OR 2 TIMES IN THIS AREA
6 TO 8 TIMES IN THIS AREA

FABRIC SELECTOR SWITCH	CIRCUIT
FUNCTION	1-24-34-5
REGULAR	X
MEDIUM	X
LOW	X
AIR FLUFF	X

X=CONTACTS CLOSED

WIRING DIAGRAM
P/N 131518200A