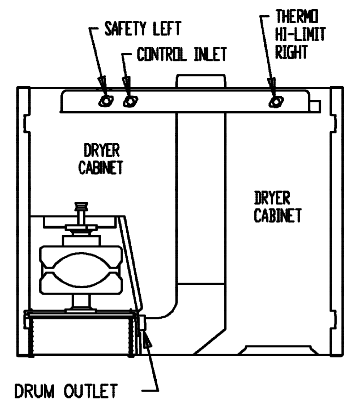
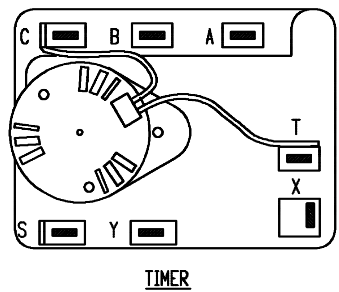
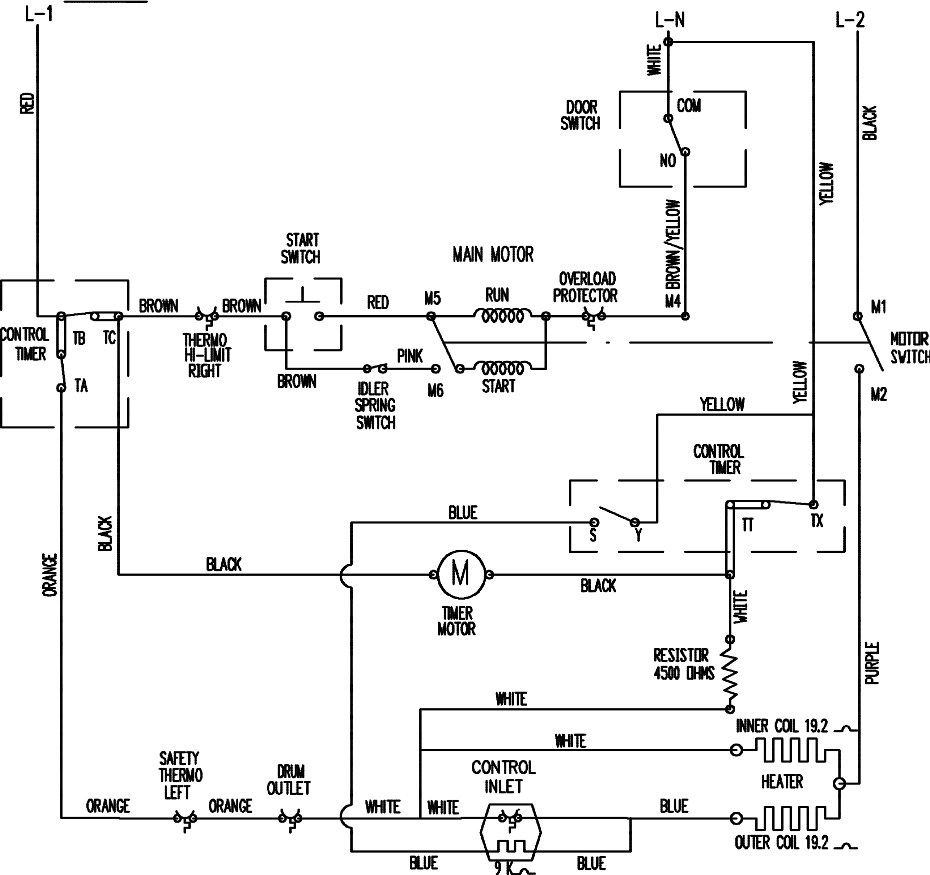


DANGER: DISCONNECT ELECTRIC POWER SUPPLY BEFORE SERVICING

SCHEMATIC



THERMOSTATS LOCATION

	NORMAL TIMED CYCLE										AUTO. NORMAL CYCLE									
360*≈150 MIN	90	80	70	60	50	40	30	20	10		90	80	70	60	50	40	30	20	10	
B-A (HEATER)	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■	■	
T-X (TIMER)	■	■	■	■	■	■	■	■	■											■
B-C (MOTOR)	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■	■	
Y-S (THERM. BIASED)	■	■	■	■	■	■	■	■	■											

2 CYCLES CONTROL TIMER CAM CHART

THERMOSTAT	TEMPERATURE °F		TEMPERATURE °C	
	OPEN	CLOSE	OPEN	CLOSE
DRUM OUTLET	135 ± 5	120 ± 5	57 ± 3	49 ± 3
BIASED CONTROL INLET	210 ± 5	180 ± 6	99 ± 3	82 ± 3
THERMO HI-LIMIT RIGHT	315 ± 10	250 ± 15	157 ± 6	121 ± 9
SAFETY LEFT	210 ± 5	180 ± 7	99 ± 3	82 ± 4

TERMINAL LEGEND
T- =TIMER
M- =DRIVE MOTOR
* = NOT ON ALL MODELS

TIMER AND SWITCH CONTACT LEGEND
■ CLOSED
□ OPENED
□ NO AFFECTED
M MOMENTARY

START SWITCH	
	CONT.
START	M

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REV. 1